

CLAIMSWhat is claimed is:

1. A composition of matter that is adapted for use in a solar cell, said composition of matter comprising a mixture of a semi-conducting polymer and an ionic electrolyte wherein said semi-conducting polymer comprises a p-type polymer and an n-type electron acceptor and said ionic electrolyte is present in said mixture in an amount ranging from 0.01 to 5 weight percent.
2. A composition of matter according to claim 1 wherein said semi-conducting polymer is selected from the group consisting of poly(p-phenylene-vinylene) derivatives, polyfluorene derivatives and polythiophene derivatives.
3. A composition of matter according to claim 2 wherein said poly(p-phenylene-vinylene derivative is selected from the group consisting of poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), poly(2-butoxy, 5-2'-ethyl-hexyloxy-p-phenylene vinylene) and poly(2,5-bis-cholestranoxy-1,4-phenylene vinylene).
4. A composition of matter according to claim 2 wherein said polyfluorene derivative is selected from the group consisting of poly(9,9-dioctylfluorene), poly(9,9'-dioctylfluorene-co-benzothiadiazole), and poly(9,9'-dioctylfluorene-co-bis-N,N'-(4-butylphenyl)-bis-N,N'-phenyl-1,4-phenylenediamine).
5. A composition of matter according to claim 2 wherein said polythiophene derivative is selected from the group consisting of poly(3-alkylthiophene), poly(3-(4-octyl-phenyl)-2,2-bithiophene and poly(3-(4'-(1'',4'',7''-trioxaoctyl)thiophene).

6. A composition of matter according to claim 3 wherein said poly(p-phenylene-vinylene derivative is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene).
7. A composition of matter according to claim 1 wherein said n-type electron acceptor is selected from the group consisting of C<sub>60</sub>, cyano-poly(p-phenylene-vinylene) and carbon nano tubes.
8. A composition of matter according to claim 7 wherein said n-type electron acceptor is C<sub>60</sub>.
9. A composition of matter according to claim 6 wherein said n-type electron acceptor is C<sub>60</sub>.
10. A composition of matter according to claim 1 wherein said ionic electrolyte is selected from the group consisting of LiCF<sub>3</sub>SO<sub>3</sub>, LiPF<sub>6</sub>, LiAsF<sub>6</sub>, LiSbF<sub>6</sub>, lithium perchlorate, lithium triflate and lithium trifluoromethyl sulfonimide.
11. A composition of matter according to claim 10 wherein said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.
12. A composition of matter according to claim 9 wherein said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.
13. A composition of matter according to claim 1 wherein the amount of said ionic electrolyte present in said mixture ranges from 0.2 to 2.5 percent by weight.
14. A composition of matter according to claim 1 wherein said ionic electrolyte is a polymeric ionic electrolyte that comprises said ionic electrolyte in combination with a polymer selected from the group consisting of polyethylene oxide and crown ether-containing compounds.

15. A composition of matter according to claim 14 wherein said polymeric ionic electrolyte comprises said ionic electrolyte in combination with polyethylene oxide.
16. A composition of matter according to claim 15 wherein said p-type polymer is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), said n-type electron acceptor is C<sub>60</sub> and said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.
17. A composition of matter according to claim 16 wherein the amount of ionic electrolyte present in said mixture is between 0.2 and 2.5 weight percent.
18. A composition of matter according to claim 17 wherein the amount of ionic electrolyte present in said mixture is about 1 weight percent.
19. A solar cell for use in converting sunlight into electricity, said solar cell comprising:
- a composition of matter according to claim 1 that is in the form of a photovoltaic film having a first side and a second side;
  - an anode located on the first side of said photovoltaic film; and
  - a cathode located on the second side of said photovoltaic film.
20. A solar cell according to claim 19 wherein said semi-conducting polymer is selected from the group consisting of poly(p-phenylene-vinylene) derivatives, polyfluorene derivatives and polythiophene derivatives.
21. A solar cell according to claim 20 wherein said poly(p-phenylene-vinylene derivative is selected from the group consisting of poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), poly(2-butoxy, 5-2'-ethyl-hexyloxy-p-phenylene vinylene) and poly(2,5-bis~cheolestranoxy-1,4-phenylene vinylene).

22. A solar cell according to claim 20 wherein said polyfluorene derivative is selected from the group consisting of poly(9,9-dioctylfluorene), poly(9,9'-dioctylfluorene-co-benzothiadiazole), and poly(9,9'-dioctylfluorene-co-bis-*N,N'*-(4-butylphenyl)-bis-*N,N'*-phenyl-1,4-phenylenediamine).

23. A solar cell according to claim 20 wherein said polythiophene derivative is selected from the group consisting of poly(3-alkylthiophene), poly(3-(4-octyl-phenyl)-2,2-bithiophene), and poly(3-(4'-(1'',4'',7''-trioxaoctyl)thiophene).

24. A solar cell according to claim 21 wherein said poly(p-phenylene-vinylene derivative is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene).

25. A solar cell according to claim 19 wherein said n-type electron acceptor is selected from the group consisting of C<sub>60</sub>, cyano-poly(p-phenylene-vinylene) and carbon nano tubes.

26. A solar cell according to claim 25 wherein said n-type electron acceptor is C<sub>60</sub>.

27. A solar cell according to claim 24 wherein said n-type electron acceptor is C<sub>60</sub>.

28. A solar cell according to claim 19 wherein said ionic electrolyte is selected from the group consisting of LiCF<sub>3</sub>SO<sub>3</sub>, LiPF<sub>6</sub>, LiAsF<sub>6</sub>, LiSbF<sub>6</sub>, lithium perchlorate, lithium triflate and lithium trifluoromethyl sulfonimide.

29. A solar cell according to claim 28 wherein said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.

30. A solar cell according to claim 27 wherein said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.

31. A solar cell according to claim 19 wherein the amount of said ionic electrolyte present in said mixture ranges from 0.2 to 2.5 percent by weight.

32. A solar cell according to claim 19 wherein said ionic electrolyte is a polymeric ionic electrolyte that comprises said ionic electrolyte in combination with a polymer selected from the group consisting of polyethylene oxide and crown ether-containing compounds.

33. A solar cell according to claim 32 wherein said polymeric ionic electrolyte comprises said ionic electrolyte in combination with polyethylene oxide.

34. A solar cell according to claim 33 wherein said p-type polymer is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), said n-type electron acceptor is C<sub>60</sub> and said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.

35. A solar cell according to claim 34 wherein the amount of ionic electrolyte present in said mixture is between 0.2 and 2.5 weight percent.

36. A solar cell according to claim 35 wherein the amount of ionic electrolyte present in said mixture is about 1 weight percent.

37. A method for making a solar cell comprising the steps of:  
providing a composition of matter according to claim 1 that is in the form of a photovoltaic film having a first side and a second side;  
placing an anode on the first side of said photovoltaic film wherein said anode is in electrical contact with said photovoltaic film; and  
placing a cathode on the second side of said photovoltaic film wherein said cathode is in electrical contact with said photovoltaic film.

38. A method for making a solar cell according to claim 37 wherein said semi-conducting polymer is selected from the group consisting of poly(p-phenylene-vinylene) derivatives, polyfluorene derivatives and polythiophene derivatives.

39. A method for making a solar cell according to claim 38 wherein said poly(p-phenylene-vinylene derivative is selected from the group consisting of poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), poly(2-butoxy, 5-2'-ethyl-hexyloxy-p-phenylene vinylene) and poly(2,5-bis~cheolestranoxy-1,4-phenylene vinylene).

40. A method for making a solar cell according to claim 38 wherein said polyfluorene derivative is selected from the group consisting of poly(9,9-dioctylfluorene), poly(9,9'-dioctylfluorene-co-benzothiadiazole), and poly(9,9'-dioctylfluorene-co-bis-*N,N'*-(4-butylphenyl)-bis-*N,N'*-phenyl-1,4-phenylenediamine).

41. A method for making solar cell according to claim 38 wherein said polythiophene derivative is selected from the group consisting of poly(3-alkylthiophene), poly(3-(4-octyl-phenyl)-2,2-bithiophene), and poly(3-(4'-(1'',4'',7''-trioxaoctyl)thiophene).

42. A method for making a solar cell according to claim 39 wherein said poly(p-phenylene-vinylene derivative is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene).

43. A method for making a solar cell according to claim 37 wherein said n-type electron acceptor is selected from the group consisting of C<sub>60</sub>, cyano-poly(p-phenylene-vinylene) and carbon nano tubes.

44. A method for making a solar cell according to claim 43 wherein said n-type electron acceptor is C<sub>60</sub>.

45. A method for making a solar cell according to claim 42 wherein said n-type electron acceptor is C<sub>60</sub>.

46. A method for making a solar cell according to claim 37 wherein said ionic electrolyte is selected from the group consisting of  $\text{LiCF}_3\text{SO}_3$ ,  $\text{LiPF}_6$ ,  $\text{LiAsF}_6$ ,  $\text{LiSbF}_6$ , lithium perchlorate, lithium triflate and lithium trifluoromethyl sulfonimide.

47. A method for making a solar cell according to claim 46 wherein said ionic electrolyte is  $\text{LiCF}_3\text{SO}_3$ .

48. A method for making a solar cell according to claim 45 wherein said ionic electrolyte is  $\text{LiCF}_3\text{SO}_3$ .

49. A method for making a solar cell according to claim 37 wherein the amount of said ionic electrolyte present in said mixture ranges from 0.2 to 2.5 percent by weight.

50. A method for making a solar cell according to claim 37 wherein said ionic electrolyte is a polymeric ionic electrolyte that comprises said ionic electrolyte in combination with a polymer selected from the group consisting of polyethylene oxide and crown ether-containing compounds.

51. A method for making a solar cell according to claim 50 wherein said ionic electrolyte comprises said ionic electrolyte in combination with polyethylene oxide.

52. A method for making a solar cell according to claim 51 wherein said p-type polymer is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), said n-type electron acceptor is  $\text{C}_{60}$  and said ionic electrolyte is  $\text{LiCF}_3\text{SO}_3$ .

53. A method for making a solar cell according to claim 52 wherein the amount of ionic electrolyte present in said mixture is between 0.2 and 2.5 weight percent.

54. A method for making a solar cell according to claim 53 wherein the amount of ionic electrolyte present in said mixture is about 1 weight percent.

55. A method for converting sunlight into electricity comprising the steps of:

providing a solar cell according to claim 37;  
exposing said solar cell to sufficient sunlight to generate an electrical potential between said anode and said cathode.

56. A method for converting sunlight into electricity according to claim 55 wherein said semi-conducting polymer is selected from the group consisting of poly(p-phenylene-vinylene) derivatives, polyfluorene derivatives and polythiophene derivatives.

57. A method for converting sunlight into electricity according to claim 56 wherein said poly(p-phenylene-vinylene derivative is selected from the group consisting of poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), poly(2-butoxy, 5-2'-ethyl-hexyloxy-p-phenylene vinylene) and poly(2,5-bis~cheolestranoxy-1,4-phenylene vinylene).

58. A method for converting sunlight into electricity according to claim 56 wherein said polyfluorene derivative is selected from the group consisting of poly(9,9-dioctylfluorene), poly(9,9'-dioctylfluorene-co-benzothiadiazole), and poly(9,9'-dioctylfluorene-co-bis-N,N'-(4-butylphenyl)-bis-N,N'-phenyl-1,4-phenylenediamine).

59. A method for converting sunlight into electricity according to claim 56 wherein said polythiophene derivative is selected from the group consisting of poly(3-alkylthiophene), poly(3-(4-octyl-phenyl)-2,2-bithiophene), and poly(3-(4'-(1'',4'',7''-trioxaocetyl)thiophene).



60. A method for converting sunlight into electricity according to claim 57 wherein said poly(p-phenylene-vinylene derivative is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene).

61. A method for converting sunlight into electricity according to claim 55 wherein said n-type electron acceptor is selected from the group consisting of C<sub>60</sub>, cyano-poly(p-phenylene-vinylene) and carbon nano tubes.

62. A method for converting sunlight into electricity according to claim 61 wherein said n-type electron acceptor is C<sub>60</sub>.

63. A method for converting sunlight into electricity according to claim 60 wherein said n-type electron acceptor is C<sub>60</sub>.

64. A method for converting sunlight into electricity according to claim 55 wherein said ionic electrolyte is selected from the group consisting of LiCF<sub>3</sub>SO<sub>3</sub>, LiPF<sub>6</sub>, LiAsF<sub>6</sub>, LiSbF<sub>6</sub>, lithium perchlorate, lithium triflate and lithium trifluoromethyl sulfonimide.

65. A method for converting sunlight into electricity according to claim 64 wherein said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.

66. A method for converting sunlight into electricity according to claim 63 wherein said ionic electrolyte is LiCF<sub>3</sub>SO<sub>3</sub>.

67. A method for converting sunlight into electricity according to claim 55 wherein the amount of said ionic electrolyte present in said mixture ranges from 0.2 to 2.5 percent by weight.

68. A method for converting sunlight into electricity according to claim 55 wherein said ionic electrolyte is a polymeric ionic electrolyte that comprises said

ionic electrolyte in combination with a polymer selected from the group consisting of polyethylene oxide and crown ether-containing compounds.

69. A method for converting sunlight into electricity according to claim 68 wherein said polymeric ionic electrolyte comprises said ionic electrolyte in combination with polyethylene oxide.

70. A method for converting sunlight into electricity according to claim 69 wherein said p-type polymer is poly(2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene), said n-type electron acceptor is C60 and said ionic electrolyte is  $\text{LiCF}_3\text{SO}_3$ .

71. A method for converting sunlight into electricity according to claim 70 wherein the amount of ionic electrolyte present in said mixture is between 0.2 and 2.5 weight percent.

72. A method for converting sunlight into electricity according to claim 54 wherein the amount of ionic electrolyte present in said mixture is about 1 weight percent.